Revision	Date	Author	Object
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GX2421 HINTO
Disassembly Procedure

SUMMARY

GX2421 Disassembly&Assembly procedure

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4 ASSEMBLING PROCEDURE ..... ERREUR ! SIGNET NON DEFINI.

4.1 ASSEMBLE THE LCD AND METAL DOME ..... **ERREUR ! SIGNET NON DEFINI.**

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4.4 ASSEMBLE THE LOWER HOUSING ..... **ERREUR ! SIGNET NON DEFINI.**

4.5 ASSEMBLE THE SCREW ..... **ERREUR ! SIGNET NON DEFINI.**

4.6 ASSEMBLE THE BATTERY AND BATTERY COVER ..... **ERREUR ! SIGNET NON DEFINI.**

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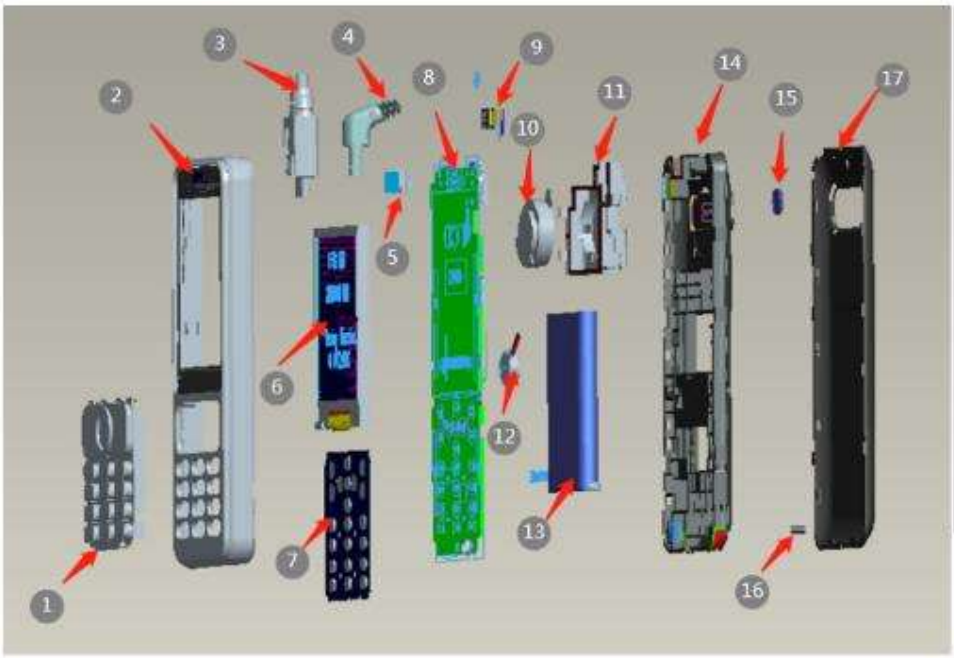
1 Introduction

The purpose of this document is to explain how to disassemble and assemble GX2421 product. Detailed steps are mentioned with warnings as below.



1	RUBBER_KEY
2	UPPER_HOUSING
3	USB
4	AUDIO_JACK
5	RECEIVER
6	LCD
7	METAL_DOME
8	PCB
9	FRONT_CAM
10	SPK
11	LOWER_HOUSING_FRAME
12	VIB
13	BATTERY
14	LOWER_HOUSING
15	BACK_CAM_LENS
16	SCREW
17	BATTERY

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2 Tooling definition

Forceps	Soldering Iron
Screwdriver	Hot Gun
Plastic Card	Knife

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3 Disassembling procedure

3.1 Remove the battery cover

Remove the battery cover by opening the special slot.

3.2 Remove the battery pack

Remove the battery by opening the special slot.

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3.3 Remove the screws

Remove the screws (qty=6) by using the screwdriver carefully.

3.4 Remove the lower housing assembly

Remove the lower housing from the upper housing assembly by plastic card and please start from the bottom of the product and then along the sides toopen the lower housing assembly carefully.

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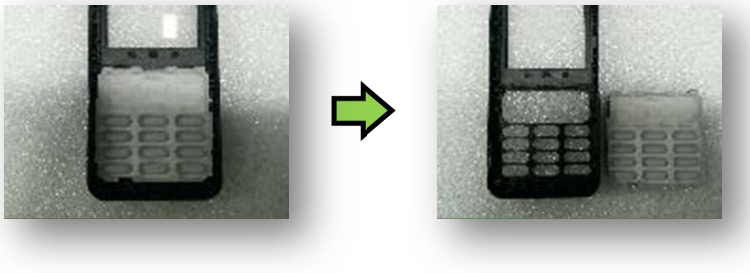
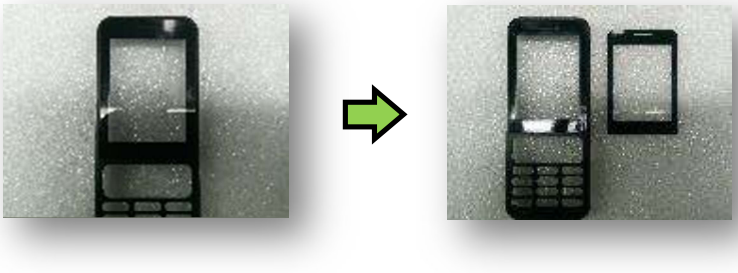
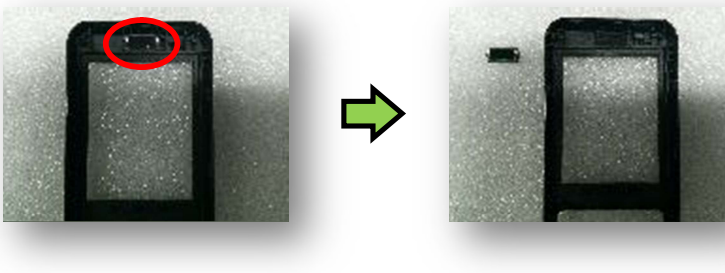
3.5 Remove the upper housing assembly



Remove the rubber keypad from the upper assembly.



Remove the LCD window from the upper assembly.



Remove the Receiver from the upper assembly.

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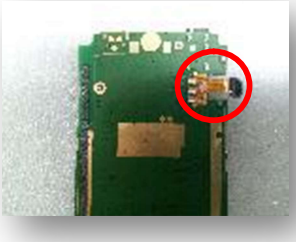
3.6 Remove components from the PCBA

Remove the Camera support from the PCBA by using the forceps.



Remove the camer and Motor from the PCBA by using the soldering iron.

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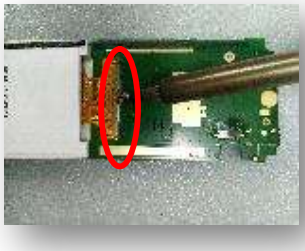
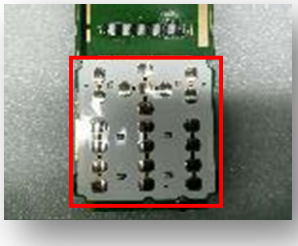
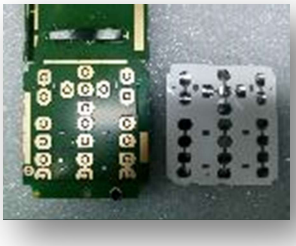
Remove the Speaker from the Camera support by using the forceps.

3.7 Remove the LCD and Metal dome



Remove the LCD from the PCBA by using the soldering iron.





Remove the Dome from the PCBA.

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